

# SABIC® PPCOMPOUND G3230AE

#### PP SHORT GLASS FIBER REINFORCED

## **DESCRIPTION**

SABIC<sup>®</sup> PPcompound G3230AE is a 30% short glass fiber reinforced Polypropylene for under-the-hood and structural applications. The base material is a PP homopolymer, optimized for low emission values. The glass fibres are chemically coupled to the PP matrix. This material has been designed to combine a good performance profile with fast processing.

SABIC<sup>®</sup> PPcompound G3230AE is a designated automotive grade.

IMDS ID: 325273910

#### TYPICAL PROPERTY VALUES

Revision 20181012

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate			
at 230 °C and 2.16 kg	12	dg/min	ISO 1133
Density (1)	1120	kg/m³	ISO 1183
Filler content	30	%	SABIC method
Mould shrinkage <sup>(2)</sup>			
24 hours after injection moulding	0.6	%	SABIC method
MECHANICAL PROPERTIES (1)			
Tensile test			
Tensile modulus	6500	MPa	ISO 527/1A
stress at break	97	MPa	ISO 527/1A
strain at break	3.7	%	ISO 527/1A
Flexural test			
Flexural modulus	6300	MPa	ISO 178/1A
Charpy Impact Strength Notched			
at 23 °C	12	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES (1)			
Heat deflection temperature			
at 1.80 MPa (HDT/A)	150	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	32	µm/mK	ISO 11359-2

<sup>(1)</sup> Injection molded sample ISO527-1A

# **QUALITY**

SABIC is fully certified in accordance with the internationally accepted quality standard ISO9001.

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

<sup>(2)</sup> Injection molded plaque 65x65x3.2mm



#### **DISCLAIMER**

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