

Revision 20190718

# SABIC<sup>®</sup> PPCOMPOUND 15T1020

## PP COMPOUND MINERAL FILLED

## DESCRIPTION

SABIC<sup>®</sup> PPcompound 15T1020 is a 20% talc-filled polypropylene homopolymer. The material's high modulus and good thermal stabilization makes it suited for applications under the bonnet such as heating, ventilation and air conditioning housings.

SABIC<sup>®</sup> PPcompound 15T1020 is a designated automotive grade.

IMDS ID: 16486973

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate			
at 230 °C and 2.16 kg	7	dg/min	ISO 1133
Density <sup>(1)</sup>	1040	kg/m <sup>3</sup>	ISO 1183
Filler content	20	%	SABIC method
Mould shrinkage <sup>(2)</sup>			
24 hours after injection moulding	1.2	%	SABIC method
MECHANICAL PROPERTIES (1)			
Tensile			
Tensile modulus	2600	MPa	ISO 527/1A
stress at yield	37	MPa	ISO 527/1A
stress at break	29	MPa	ISO 527/1A
strain at break	50	%	ISO 527/1A
Flexural test			
Flexural modulus	2700	MPa	ISO 178/1A
Izod impact notched <sup>(3)</sup>			
at 23 °C	3.4	kJ/m²	ISO 180/1A
at 0 °C	2.7	kJ/m²	ISO 180/1A
at -20 °C	2.2	kJ/m²	ISO 180/1A
THERMAL PROPERTIES (1)			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	120	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	75	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

## QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO 9001.

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#### STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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